

# SC 120

## SOLID COLOR FLOORING SYSTEM

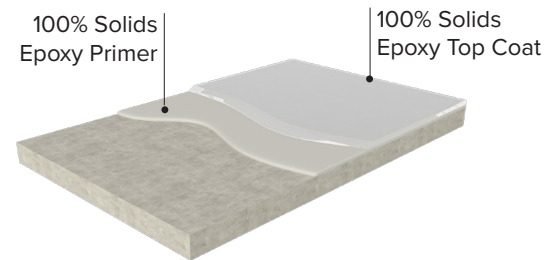
SC-120 is an Economical 2-coat epoxy shop floor system that incorporates a 100% solids epoxy primer followed by a 100% solids topcoat epoxy for added chemical and abrasion resistance. SC 120 is easy to install and leaves a glossy, self-leveled finish. Ideal for larger facility teams looking for an economical two-coat epoxy system with decent performance, weathering and build.

### Applications

- Aviation hangers
- Shop floors
- Manufacturing
- Grow Facilities
- Auto Repair

### Features:

- Excellent UV Stability
- Superior chemical & abrasion resistance
- Low odor & voc
- ADA compliant slip coefficient
- Suitable for heavy-traffic environments



### Colors & Finishes

Available in all standard colors with the capability for integral safety stripes. SC-120 is available in smooth or textured form with a gloss finish.

### System Components

- 1. Primer:** BioCure 1100 EP: Resinwerks  
BioCure 1100 EP is a 100% solids, self-leveling epoxy primer & intermediate coat engineered for maximum adhesion. Pigmented  
**Mix Ratio: 1A:1B**
- 2. Top Coat:** LevelGuard EP  
LevelGuard EP™ is a 100% solids self-leveling epoxy that is available in a pre-pigmented or water-clear form. Designed for commercial and industrial use, LevelGuard EP™ offers excellent long-term performance as a mid or top-coat epoxy. It is easy to work with and ideal for larger projects requiring a uniform finish. For Solid color floors, LevelGuard is pre-pigmented to any Resinwerks standard color. **Mix Ratio: 2A:1B**

### GENERAL SYSTEM PERFORMANCE - SC-120

TEST TYPE		RESULT
Compressive Strength	ASTMC 695	3,200 PSI
Water Absorption	ASTMD 570	< .1%
Impact Resistance	ASTMD 2794	> 120
Adhesion Pull-Off	ASTMD-4541	+500 PSI concrete fracture
Elongation / Tensile	ASTMD 638	3600 psi
Flexibility 1/4" cylindrical mandrel	ASTMD 522I	Pass
Hardness / Shore D	ASTMD 2240	85
Taber Abrasion	ASTMD 4060	40 mg loss
Coefficient of Friction	ASTMD-2047	>0.6 / pass

### For Professional Use Only

Please reference all product Technical Data and Material Safety Data Sheets prior to use. Mock-ups are strongly recommended to validate appearance and performance prior to use.

### SURFACE PREPARATION

Ensure substrate to be coated is clean, dry, and in sound condition. All laitance, curing compounds, concrete hardeners, and other surface contaminants must be removed. Prepare concrete in accordance with ASTM D 4259-83. Mechanical Shot Blasting or planetary grinding is recommended to achieve a surface profile of ICRI CSP 2-3. Surface to be coated must be completely porous, thoroughly vacuumed, and free of excessive dust & contaminants.

### MOISTURE IN CONCRETE

Concrete slabs should be tested prior to application for elevated moisture vapor emission levels. Resinwerks recommends ASTM F2170-19 standard for determining relative humidity in concrete slabs using RH probes. Moisture level results will determine if or not a vapor barrier epoxy primer should be incorporated into the system.

**DE-GREASING OF CONTAMINATED SUBSTRATES**

For concrete substrates containing oil, animal fats, or other carbon based contaminants, slabs should be de-greased appropriately using an enzymatic based concrete de-greasing agent. Multiple applications may be required depending on the level of contamination.

**TREATMENT OF JOINTS & CRACKS**

Prior to installation of any Resinwerks primer, all joints, cracks and other substrate irregularities must be addressed. For more information on specific joint treatment procedures, please reference Resinwerks joint-treatment guidelines.

**COVE BASE**

For projects requiring a perimeter vertical cove base, please reference Resinwerks cove base installation guidelines or contact your local Resinwerks representative for more information.

**COATING APPLICATION****1. Primer: BioCure 1100 EP**

- **Mixing:** Thoroughly agitate part A prior to mixing. Mix 1-part A to 1-Part B by volume for 2-3 minutes using a slow speed jiffy mixer. Make certain that material is properly mixed. After mixing, get the material out of the bucket as soon as possible to avoid issues.
- **Application:** Immediately following mixing, pour onto substrate in a uniform ribbon and spread evenly with a flat squeegee to seal the floor. Standard recommended coverage is 250 SF per gallon. Immediately back-roll with a non-shedding roller. Use a brush or small roller to cut-in along perimeter walls or any other obstructions.
- Let material cure prior to re-coating. For projects with re-coat windows greater than 24-hours, lightly abrade surface with a black pad or fine sanding screen to remove gloss sheen and any surface contaminants. Vacuum up excess dust and wipe with solvent (xylene or acetone) to prepare for second coat.

**2. Top Coat: LevelGuard EP**

- **Mixing:** Thoroughly agitate part A prior to mixing. Mix 2-parts A to 1-Part B by volume for 2-3 minutes using a slow speed jiffy mixer. Make certain that material is properly mixed. After mixing, get the material out of the bucket as soon as possible to avoid issues.
- **Application:** Immediately following mixing, pour onto substrate in a uniform ribbon and spread evenly with a notched squeegee. Standard recommended coverage is 130 SF per gallon. Immediately back-roll with a non-shedding roller. Use a brush or small roller to cut-in along perimeter walls or any other obstructions.

**Important:**

Inhalation of vapor or mist can cause headache, nausea irritation of nose, throat, and lungs. Avoid breathing vapors, it is strongly recommended that respirators are worn. Prolonged or repeated skin contact can cause slight skin irritation. All epoxies have the potential of causing skin irritations or allergic reactions. Be careful not to get on skin, clothes or in eyes. Gloves are strongly recommended. If splashed in the eye, flush with warm water and contact a physician if blurring persists.

Solvent based products are extremely flammable, extinguish all pilot lights and sources of ignition such as electrical motors. Be sure to have adequate cross ventilation prior to installing.

Resinwerks recommends the use of slip-resistant additives in all coating systems that are subject to heavy foot traffic and especially those within wet or oily environments. It is the end-user's responsibility to provide flooring that meets current safety standards and local coefficient of friction requirements. Resinwerks nor any of its distributors are responsible for injury resulting from any slip and fall incident.

