

VAPOR BARRIER EPOXY **FC**



TECHNICAL DATA SHEET



VAPOR BARRIER EPOXY **FC** IS A RAPID-DRY MOISTURE MITIGATION PRIMER USED AS A BASE COAT FOR RESINOUS AND OTHER COMMERCIAL FLOORING APPLICATIONS. Available in clear or pigmented form, **FC** is designed to effectively reduce moisture vapor emission levels of up to 95% RH or 15.0lbs./1000sq. ft./24hours. It has been formulated for rapid return to service and dries within 2-3 hours following application.

USES:

- » Primer for Damp Concrete
- » Low-Odor Applications
- » Green (new) Concrete
- » Commercial Under-layments
- » Resinous Flooring Primer

ADVANTAGES:

- » **BPA-Free**
- » Resistant to High PH
- » Low Odor , 0 VOC
- » Fast 2-3 hour dry time
- » Accepts Broadcast Flakes

MIX RATIO:

Clear & Pigmented:

- » 2 Parts A to .75 Part B by Volume

PACKAGING & SHELF-LIFE

Epoxy Vapor Barrier is available in the following Units:

- » 3-gallon Kits (2-gallons part-A in 3.5-gallon pail + .75-gallon part-B)

SUGGESTED APPLICATION:

Suitable Substrate(s):

- » Concrete: Apply at 12 mil thickness to properly profiled concrete. Please see page 2 for detailed application instructions

ANCILLARY PRODUCTS:

Vapor Barrier Epoxy may be used as a primer / base coat in conjunction with any other Resinwerks resinous coating product(s).

MATERIAL COVERAGE:

Concrete should be moisture tested prior to application. Resinwerks recommends ASTM F2170-19 standard for determining relative humidity in concrete slabs using RH probes. Material coverages may vary depending on the level of moisture vapor emission rates exhibited by the concrete slab to be coated. Contact Resinwerks for Further information.

In general Resinwerks recommends an overall material coverage rate of **12 mils or 130 SF/Gallon.**

Please Note: Due to variation in surface profile, specifiers are encouraged to increase thickness to accommodate for lack of substrate uniformity. Please consult Resinwerks directly for additional information or to discuss suggested coverages for your project.

GENERAL PRODUCT INFORMATION

Colors:	Clear & pigmented std colors
Solids Volume:	100%
H2O Tolerance:	15.0 lbs/1000 SF/24 hrs. , 95% RH
V.O.C.:	0 grams per liter
Pot-life:	20 Minutes @ 70° F
Cure Schedule:	70° F @ 50% humidity.
To touch:	1.5-3 Hours
To re-coat:	2-3 Hours Minimum 12 Hours Maximum (Sanding Required)
Foot Traffic:	6 Hours
Heavy Traffic:	24 Hours
Reducer:	Not recommended
Application Temp:	40°F(4.4°C) - 90°F(32.2°C)
Environment:	For Interior Use Only
Shelf Life:	24-months factory sealed

GENERAL PRODUCT PERFORMANCE

TEST TYPE	TEST METHOD	RESULT
Compressive Strength	ASTMC 695	6,000 PSI
Water Absorption	ASTMD570	< .1%
Impact Resistance	ASTMD 2794	> 160
Adhesion/Pull-Off	ASTMD-4541	+500 PSI concrete fracture
Elongation / Tensile Strength	ASTM D638	2500 psi
Flexibility 1/4" cylindrical mandrel	ASTMD 522	Pass
Hardness / Shore D	ASTMD 2240	70

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SKUs:

100-0000-02-A: Clear Part A
100-____-02-A: Pigmented Part A
100-fast-075-B: Part B

SURFACE PREPARATION

Ensure substrate to be coated is clean, dry, and in sound condition. All laitance, curing compounds, concrete hardeners, and other surface contaminants must be removed. Prepare concrete in accordance with ASTM D 4259-83. Mechanical Shot Blasting is recommended to achieve a surface profile of ICRI CSP 3. Surface to be coated must be completely porous and free of excessive dust & contaminants.

MOISTURE IN CONCRETE

Concrete slabs should be tested prior to application for elevated moisture vapor emission levels. Resinwerks recommends ASTM F2170-19 standard for determining relative humidity in concrete slabs using RH probes. Moisture level results will determine recommended mil thickness for application. For more information, please contact your Resinwerks technical representative.

DE-GREASING OF CONTAMINATED SUBSTRATES

For concrete substrates containing oil, animal fats, or other carbon based contaminants, slabs should be de-greased appropriately using an enzymatic based concrete de-greasing agent. Multiple applications may be required depending on the level of contamination. For more information, please contact your Resinwerks technical representative.

TREATMENT OF JOINTS & CRACKS

Prior to installation of any Resinwerks primer, all joints, cracks and other substrate irregularities must be addressed. For more information on specific joint treatment procedures, please contact your Resinwerks technical services representative.

MIXING INSTRUCTIONS

- » **ALWAYS MIX IN METAL BUCKETS**
- » Prior to mixing, all products should be properly acclimated to the local ambient room temperature of 40°F(4.4°C) -90°F(32.2°C). Thoroughly agitate part A prior to mixing. Mix 2-parts A to .75-Part B by volume for two minutes using a slow speed jiffy mixer. It is not recommended to mix less than half a kit at a time.

MIX RATIO: Vapor Barrier Epoxy **FC**

SIZE	PART A	PART B
Full Kit (2.75-Gals)	2-Gals	.75-Gals
Half Kit (1.375-gals)	1-Gal	.375-Gals

APPLICATION INSTRUCTIONS

- » Material Cures Fast! Immediately following mixing, pour onto substrate in a uniform ribbon and spread evenly with a notched squeegee depending on desired thickness. Immediately back-roll with 3/8" (9 mm) nap non-shedding roller to help ensure full coverage and uniform thickness. Use a brush or small roller to cut-in along perimeter walls or any other obstructions. Depending on ambient environmental and slab temperatures, material will be dry to the touch and ready for subsequent applications within approximately 2-3 hours following application. Contact Resinwerks directly for additional application specifics and recommendations.

LIMITATIONS

- » Intended for use as a primer only; may amber when exposed to UV
- » Do not apply over concrete experiencing ASR
- » Do not apply to new slabs < 7-days old
- » Do not apply to concrete < 3500 PSI compression strength
- » Do not apply product when ambient or room temperature is below 40°F or over 90°F or if the relative ambient humidity is above 85%.
- » This product is not recommended for immersion service.
- » DEW POINT: Do not apply when dew point is within 5°F of the ambient temperature.
- » Stated dry time is measured at 70°F and 50% RH. Conditions above and below will significantly alter the cure schedule.

MAINTENANCE

The long-term performance, appearance, and life expectancy of wear surface products are dependent on an adequate routine maintenance program designed specifically for the installed wear surface. Resinous floor coating systems are nonporous, causing dirt and contaminants to remain on the surface. Recommended maintenance programs consist of frequent and thorough cleaning utilizing a neutral PH cleaner. The frequency of washing will vary depending on floor usage type, traffic and age. Please contact your local Resinwerks technical representative for more information.

Disclaimer:

Thoroughly read all Material Safety Data Sheets prior to use and maintain copies on job-site at all times. Mock-ups and field test areas are strongly recommended in order to validate performance and appearance related characteristics (including but not limited to color, inherent surface variations, wear, anti dusting, abrasion resistance, chemical resistance, stain resistance, coefficient of friction, etc.) to ensure system performance as specified for the intended use, and to determine approval of the coating system. Variability in job site conditions (including but not limited to surface preparation, sunlight, humidity, dew point, temperature, etc.) during application of Epoxy products may lead to fish-eyes, blistering, pinholes, wrinkling, or out-gassing of air in the concrete and are not product defects. Inhalation of vapor or mist can cause headache, nausea irritation of nose, throat, and lungs. Avoid breathing vapors, it is strongly recommended that respirators are worn. Prolonged or repeated skin contact can cause slight skin irritation. All epoxies have the potential of causing skin irritations or allergic reactions. Be careful not to get on skin, clothes or in eyes. Gloves are strongly recommended. Resinwerks recommends the use of slip-resistant additives in all coating systems that are subject to heavy foot traffic and especially those within wet or oily environments. It is the end-user's responsibility to provide flooring that meets current safety standards and local coefficient of friction requirements.

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